Updated: 2024

# Environmental Management Plan (EMP) operational phase



# EXISTING MAVINGA STONE QUARRY & CRUSHER OMATEMBA-RUACANA

# **ECC RENEWAL**

Feb 2024

Compiled by: Compiled for:



Matrix Consulting Services P.O. Box 25824 Windhoek Tel: +264-61 224197 Mavinga Trading Enteprises P.O. Box 331, Oshakati Tel: +264813536218

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# **GLOSSARY**

ULUSSANI	
ENVIRONMENT	an interconnected system of natural and human-made elements such as land, water and air; all living organisms and matter arising from nature, cultural, historical, artistic, economic and social heritage and values.
ENVIRONMENTAL MANAGEMENT	A management process which seeks to ensure, as far as possible, that no avoidable impact is caused to the environment and that when this is unavoidable that the consequences are understood prior to the impact being caused and that the impact is then mitigated as far as possible.
GROUNDWATER	Water located beneath the earth's surface in soil pore spaces and in the fractures of rock formations
HAZARDOUS WASTE	Waste that poses substantial or potential threats to public health or the environment.
MITIGATION	The implementation of practical measures to reduce adverse impacts or enhance beneficial impacts.
NO-GO AREA	Areas where all construction activities and related matters are prohibited.
POLLUTION	Any change in the environment caused by substances, radioactive or other waves; or noise, odours, dust or heat, emitted from any activity, including the storage or treatment of waste or substances, construction and the provision of services, whether engaged in by any person or an organ of state, where that change has an adverse effect on human health or well-being or on the composition, resilience and productivity of natural or managed ecosystems, or on materials useful to people, or will have such an effect in the future.
REHABILITATION	Restoring the disturbed area to more or less the natural set up.
SITE	An area of ground where the stone quarry is located.

#### 1. INTRODUCTION and BACKGROUND

The aim of an operational EMP is to ensure that the existing stone quarry and crusher project is conducted in an environmentally acceptable and safe manner. This Environmental Management Plan (EMP) will serve as a managing tool for the operational activities during the operational phase of the Mavinga Quarry and Stone Crusher project, in Omatemba, Ruacana. (See figure 1. below).



Figure 1: Location of Mavinga Stone Quarry and Crusher

The EMP is developed to outline measures to be implemented in order to minimise adverse environmental degradation associated with this development. The EMP serves as a guiding tool for the contractors and workforce on their roles and responsibilities concerning environmental management on site, and also provides an environmental monitoring framework for the operational phase of the project. This environmental management plan aims to take a pro-active route by addressing potential problems before they occur. The EMP acts as a standalone document, which can be used during the various phases of the development.

In this report, the Contractor refers to Mavinga Trading Enterprises and its subcontractors.

The purpose of the EMP is to:

- ✓ Train employees and contractors with regard to environmental obligations.
- ✓ Promote and encourage good environmental management practices.

- ✓ Outline responsibilities and roles of Mavinga Trading Enterprises and its contractors in managing the environment.
- ✓ Describe all monitoring procedures required to identify environmental impacts.
- ✓ Minimise disturbance of the natural environment.
- ✓ Develop waste management practices.
- ✓ Prevent all forms of pollution.
- ✓ Protect the natural environment.
- ✓ Prevent soil and water erosion.
- ✓ Comply with all applicable laws, regulations and standards for environmental protection.

Phases covered by this EMP:

Maintenance Phase

Operational Phase

The operational phase will entail:

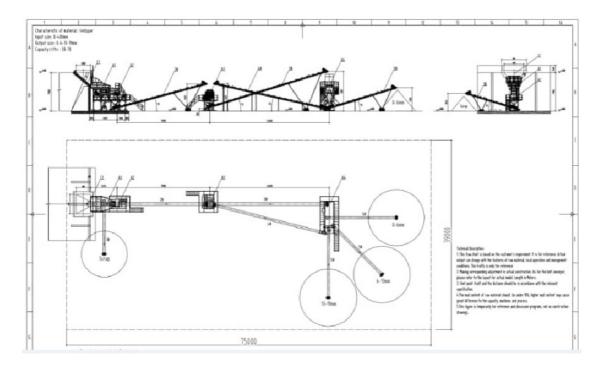
✓ Operation and maintenance of the Mavinga Stone Quarry and Crusher.

#### 1.1 Stone Quarry & Crusher Project Layout

The rationale for the establishment of the quarry and crusher are among other things:

- To produce aggregates of various sizes that can be used in various construction and road projects.
- Improve the availability of aggregates in Omusati and the surrounding regions.
- Create employment opportunities in Omusati Region and thus improve the well-being of the locals.

Below is the layout drawing of the existing Mavinga Stone Quarry and Crusher.



**Stone Crusher Plant Layout** 

This stone quarry and crusher is one of a kind country wide. The processing plant is located on 4Ha plot.

Mavinga Trading Enterprises exploits silicified limestone of the Damara Sequence north of Ruacana. This deposit is a potential raw material for the production of coarse aggregates. The plant will primarily concentrate on coarse aggregates of 75 mm, 37 mm, 19 mm, 13 mm, 9.5 mm and 4.75 mm grades are commonly used for railroad ballast, concrete and bituminous paving and slurries for road construction. The main target market are construction companies working in Northern Namibia. The deposit is dolomitic and has favourable properties for the intended use as shown below:

- Rock classification metamorphic.
- Rock strength 100 120 Mpa.
- Hardness 3-4.
- Density 2.9
- Mining method: open pit, and analysis has also shown that it is less difficult to crush, 12 13 kWh/t.

#### 1.2 Mining

An open pit process will be used and involves the drilling of rock surfaces using jack hammers followed by local blasting to liberate the rock for crushing. The broken rocks are loaded onto haulage trucks using front-end loaders running on diesel. Haulage trucks will offload the rocks at the raw

material stockpile from which it's loaded into a hopper feeding the primary crusher.

#### 1.3 Ore Crushing

The raw material rock in the hopper is moistened by a fine water spray and fed into a crusher using an electrical vibrator. The crushed rock is taken by a conveyor belt to a vibrator screen were separation by size takes place depending on customer requirements. Secondary and tertiary crushing may be required.

#### 1.4 Product handling and despatch

The product is stockpiled by size and loaded onto haulage trucks using front-end loaders. The haulage trucks and front-end loaders are powered by diesel. The haulage trucks will be used to transport products to the market.

#### 2. LEGISLATIVE FRAMEWORK

The EIA process is undertaken in terms of Namibia's Environmental Management act no. 7 of 2007 and the Environmental Assessment Policy of 1995, which stipulates activities that may have significant impacts on the environment. Listed activities require the authorisation from the Ministry of Environment and Tourism (DEA). Section 32 of the Environmental Management Act requires that an application for an environmental clearance certificate be made for the listed activities. The following environmental legislations are relevant to this project:

#### > The Namibian Constitution

The Namibian Constitution has a section on principles of state policy. These principles cannot be enforced by the courts in the same way as other sections of the Constitution. But they are intended to guide the Government in making laws which can be enforced.

The Constitution clearly indicates that the state shall actively promote and maintain the welfare of the people by adopting policies aimed at management of ecosystems, essential ecological processes and biological diversity of Namibia for the benefit of all Namibians, both present and future.

#### > Environmental Management Act No.7 of 2007

This Act provides a list of projects requiring an Environmental Assessment. It aims to promote the sustainable management of the environment and the use of natural resources and to provide for a process

of assessment and control of activities which may have significant effects on the environment; and to provide for incidental matters.

The Act defines the term "environment" as an interconnected system of natural and human-made elements such as land, water and air; all living organisms and matter arising from nature, cultural, historical, artistic, economic and social heritage and values.

The Environmental Management Act has three main purposes:

- (a) to make sure that people consider the impact of activities on the environment carefully and in good time.
- (b) to make sure that all interested or affected people have a chance to participate in environmental assessments
- (c) to make sure that the findings of environmental assessments are considered before any decisions are made about activities which might affect the environment

The use of water and disposal; agricultural and industrial processes; waste and sewage disposal-chemical treatment are listed activities as per the *List of Activities requiring Environmental Clearance* (Government Notice 29 of 6 February 2012) and accordingly requires an Environmental Impact Assessment (EIA) to be conducted.

Line Ministry: Ministry of Environment and Tourism

#### ➤ Atmosphere Pollution Prevention Ordinance (1976)

This Ordinance generally provides for the prevention of the pollution of the atmosphere. Part IV of this ordinance deals with dust control. The Ordinance is clear in requiring that any person carrying out an industrial process which is liable to cause a nuisance to persons residing in the vicinity or to cause dust pollution to the atmosphere, shall take the prescribed steps or, where no steps have been prescribed, to adopt the best practicable means for preventing such dust from becoming dispersed and causing a nuisance.

Line Ministry: Ministry of Environment and Tourism

# ➤ Water Resources Management Act of Namibia (2004)

This act repealed the existing South African Water Act No.54 of 1956 which was used by Namibia. This Act ensures that Namibia's water resources are managed, developed, protected, conserved and used in ways which are consistent with fundamental principles depicted in section 3 of this Act. Part IX regulates the control and protection of groundwater

resources. Part XI, titled Water Pollution Control, regulates discharge of effluent by permit. Thus developers are required to efficiently plan for sewage disposal.

Line Ministry: Ministry of Agriculture, Water Affairs and Forestry

#### **▶** Water Act No.54 of 1956

This Act provides for Constitutional demands including pollution prevention, ecological and resource conservation and sustainable utilisation. In terms of this Act, all water resources are the property of the State and the EIA process is used as a fundamental management tool.

A water resource includes a watercourse, surface water, estuary or aquifer, and, where relevant, its bed and banks. A watercourse means a river or spring; a natural channel in which water flows regularly or intermittently; a wetland lake or dam, into which or from which water flows; and any collection of water that the Minister may declare to be a watercourse. Permits are required in terms of the Act for the undertaking of the following activities relevant to the proposed project:

- ✓ Discharge of waste or water containing waste into a water resource through a pipe, canal, sewer, sea outfall or other conduit in terms of Section 21 (f); and
- ✓ Disposal of waste in a manner that may detrimentally impact on a water resource in terms of Section 21 (g).

Line Ministry: Ministry of Agriculture, Water Affairs and Forestry (Contact: Ms Elizabeth Amagola, Tel: 061-208 7719)

#### ➤ The Draft Wetland Policy (1993)

Requires that any wetlands and its associated hydrological functions form a part, to be managed in such a way that their biodiversity, vital ecological functions and life support systems are protected for the benefit of present and future generations.

Line Ministry: Ministry of Environment and Tourism

#### > Soil Conservation Act (No.76 of 1969).

The Act advocates for the prevention and combating of soil erosion, conservation, improvement and manner of use of soil and vegetation, and protection of water resources.

#### > Draft Pollution Control and Waste Management Bill

The Mavinga Stone Quarry and Crusher, only applies to Parts 2 and 7 of the Bill.

Part 2 stipulates that no person shall discharge or cause to be discharged any pollutant to the air from a process except under and in accordance with the provisions of an air pollution licence issued under section 23. It further provides for procedures to be followed in licence application, fees to be paid and required terms of conditions for air pollution licences.

Part 7 states that any person who sells, stores, transports or uses any hazardous substances or products containing hazardous substances shall notify the competent authority, in accordance with sub-section (2), of the presence and quantity of those substances.

# Forestry Act (No.12 of 2001)

This Act makes provision for the protection various plant species. Harvesting permits are required from the Directorate of Forestry to clear certain protected vegetation species from the site.

Line Ministry: Ministry of Agriculture, Water Affairs and Forestry

#### Hazardous Substances Ordinance No. 14 of 1974

The Ordinance applies to the manufacture, sale, use, disposal and dumping of hazardous substances, as well as their import and export and is administered by the Minister of Health and Social Welfare. Its primary purpose is to prevent hazardous substances from causing injury, ill-health or the death of human beings.

Line Ministry: Ministry of Health and Social Services

#### ▶ Public Health Act 36 of 1919 and Subsequent Amendments

The Act, with emphasis to Section 119 prohibits the presence of nuisance on any land occupied. The term nuisance for the purpose of this EIA is specifically relevant specified, where relevant in Section 122 as follows:

- ✓ any dwelling or premises which is or are of such construction as to be injurious or dangerous to health or which is or are liable to favour the spread of any infectious disease;
- ✓ any area of land kept or permitted to remain in such a state as to be offensive, or liable to cause any infectious, communicable or preventable disease or injury or danger to health; or

✓ any other condition whatever which is offensive, injurious or dangerous to health.

Potential impacts associated with the development of a stone and quarry project are expected to include dust, air quality impacts, noise nuisance and smoke emissions.

Line Ministry: Ministry of Health and Social Services

#### > Environmental Assessment Policy of Namibia (1995)

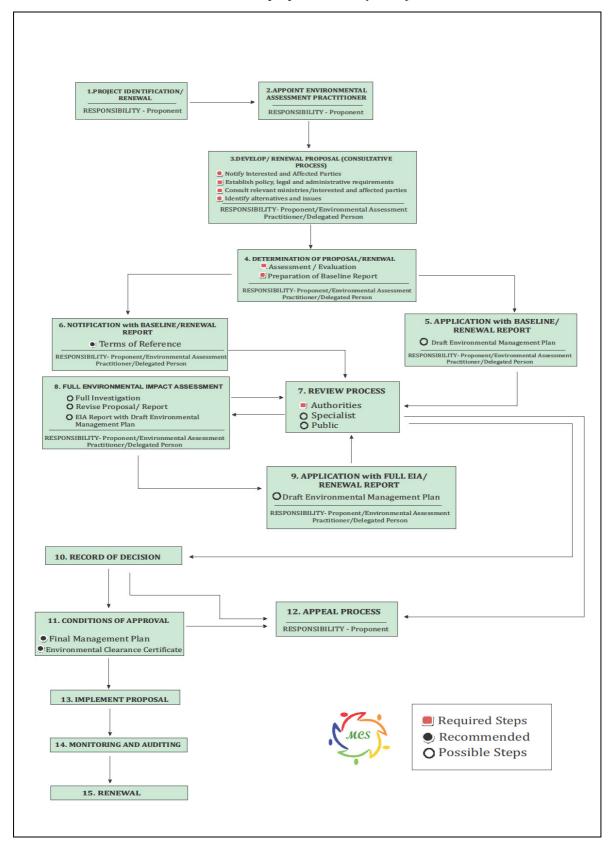


Figure 2. Environmental Assessment Procedure of Namibia (Adapted from the Environmental Assessment Policy of 1995)

Environmental Assessments (EA's) seek to ensure that the environmental consequences of development projects and policies are considered, understood and incorporated into the planning process, and that the term ENVIRONMENT (in the context of IEM and EA's) is broadly interpreted to include biophysical, social, economic, cultural, historical and political components.

All listed policies, programmes and projects, whether initiated by the government or the private sector, should be subjected to the established EA procedure as set out in Figure 2.

Line Ministry: Ministry of Environment and Tourism

# Sewerage and Drainage Regulations (amendments) Local authorities act, section 23 (1992).

The regulation makes provision for proper construction of pipelines in drainage lines. The regulations also stipulate the prevention of pollution and environmental damage caused by improper construction of sewerage and water pipelines in drainage lines.

Line Ministry: Ministry of Regional and Local Government, Housing and Rural Development

#### National Heritage Act (No.76 of 1969).

The Act calls for the protection and conservation of heritage resources and artefacts. Should any archaeological material, e.g. old weapons, coins, bones found during the construction, work should stop immediately and the National Heritage Council of Namibia must be informed as soon as possible. The Heritage Council will then decide to clear the area or decide to conserve the site or material.

#### > International Conventions and Regulations

Article 144 of the Namibian Constitution states that "the general rules of public international law and international agreements binding upon Namibia form part of the law of Namibia." This means that all the international agreements that Namibia signed become part of the law of our country. These laws and/or agreements are:

- ✓ Convention on Biological Diversity, 1992;
- ✓ United Nations Framework Convention on Climate Change, 1992;
- ✓ Kyoto Protocol on the Framework Convention on Climate Change, 1998;
- ✓ Stockholm Convention of Persistent Organic Pollutants, 2001.

#### 3. ENVIRONMENTAL MANAGEMENT PLAN

#### 3.1 Responsibilities for environmental management

Mavinga Trading Enterprises will be responsible for environmental control on site during the construction and operational phase. It is very important a prework briefing meeting be held at all times to reach an agreement on specific roles of various parties and penalties for non-compliance.

#### 3.2 Training and induction

Mavinga Trading Enterprises is bound to be responsible for ensuring that environmental awareness education of all employees and contractors is done satisfactorily. Mavinga Trading Enterprises should ensure that employees and contractors are made aware of the environmental requirements of the project.

The EMP should form part of the Terms of Reference for all contractors, sub-contractors and suppliers. All contractors, sub-contractors and suppliers will have to sign an agreement to assure that they understood the EMP and that they will comply. All senior staff should familiarise themselves with the full contents of the EMP and its implications. Senior staffs (Foreman/Supervisor) are expected to train and assist the rest of the employees on the contents of the EMP.

#### 3.3 Environmental incident reporting

All environmental incidents occurring at the proposed site will be recorded. The incident report will have to include time, date, location, and nature of the incident, extent of the incident, actions taken, and personnel involved.

All complaints received from the neighbouring community should be directed to the Technical Manager / Environmental Officer of Mavinga Trading Enterprises and channelled to the appointed ECO officer. Mavinga Trading Enterprises Management should be able to respond to the complainant within a week (even if pending further investigation). It is important that the issues raised are considered and that the complainant feels that their concerns have been addressed to and wherever possible actions taken to address these. All complaints should be entered in the environmental register and all responses and actions taken to address these should be recorded.

#### 3.4 Environmental monitoring

Periodic environmental monitoring must be taken on a regular basis. Monitoring should be done in order to ensure compliance with all aspects of the EMP. Findings should be liaised with to all responsible officers as chain command.

#### 3.5 EMP administration

Copies of this EMP shall be kept at the site office and should be distributed to all senior staff members, including those of the contractors.

#### 3.6 EMP amendments

The EMP amendments can only be made with the approval of the ECO officer and ultimately the Office of the Environmental Commissioner. Amendments to the EMP should be liaised to all employees and contractors.

#### 3.7 Non compliance of the EMP

Problems may occur in carrying out mitigation measures or monitoring procedures that could result in non-compliance of the EMP. The responsible

personnel should encourage staff to comply with the EMP, and address acts of non-compliance and penalties.

Mavinga Trading Enterprises is responsible for reporting non-conformance with the EMP, to the ECO officer. The management of Mavinga Trading Enterprises, in consultation with the ECO officer must, thereafter, undertake the following activities:

- ✓ Investigate and identify the cause of non-conformance.
- ✓ Report matters of non-conformance to Mavinga Trading Enterprises Environmental Officer and/or MET (depending on the severity of the incident).
- ✓ Implement suitable corrective action as well as prevent recurrence of the incident.
- ✓ Assign responsibility for corrective and preventative action.
- ✓ Any corrective action taken to eliminate the causes of non-conformance shall be appropriate to the magnitude of the problems and commensurate with the environmental impact encountered.

#### 3.8 Environmental Register

An environmental register should be kept on site in which incidents related to actual impacts are recorded. This will include information related to incidents as spillages, dust generation and complaints from adjacent neighbours. It should also contain information relating to actions taken. Any party on site may complete the register, however, it is envisaged that the Technical Manager, the contractor and the ECO officer will be the main contributors, and who will also be the main parties involved in suggesting mitigation measures.

#### 3.9 Environmental Control Officer

The Environmental Control Officer for the site could be an environmental officer from Mavinga Trading Enterprises Environmental Management Department or an independent environmental consultant appointed by Mavinga Trading Enterprises to monitor and review the on-site environmental management and implementation of this EMP.

#### Duties of the ECO officer:

- ✓ The identification of potential environmental impacts, prior to the onset of decommissioning. A site visit may also be required prior to site development. This would be carried out in consultation with the Technical Manager.
- ✓ Providing of an environmental register at the site to be filled in by any person reporting an environmental incident, issue or concern and inspected by the ECO officer on a regular basis to check for issues raised and actions taken.

- ✓ Ensuring that the EMP conditions are adhered to at all times and taking action.
- ✓ Ensuring that environmental impacts are kept to a minimum.
- ✓ Reviewing and approving method statements in consultation with the Technical Manager.
- ✓ Reporting to Mavinga Trading Enterprises on a regular basis and advising of any major environmental impacts. Attending the site meetings (when necessary).
- ✓ Inspecting the site and surrounding areas regularly, and monitoring an ongoing environmental awareness program in conjunction with the Technical Manager.
- ✓ Requesting the removal of people and/or equipment not complying with the specifications of EMP.
- ✓ Keeping both a written and photographic record of progress on site from an environmental perspective, and an ad hoc record of all environmental incidents
- ✓ Undertaking continual review of the EMP and submitting a report to the relevant stakeholders.
- ✓ The ECO officer will submit all written instructions and verbal requests to contractors via the Technical Manager and Project Engineer.

#### 3.10 Site Management

Areas outside this designated working zone shall be considered "no go" areas. The offloading zones must be clearly demarcated when offloading goods to enhance safety around the project location.

#### 3.10.1.1 Access routes and work sites

During the construction phase, road transport trucks will access the project location via the existing track. No new shortcut tracks/roads shall be established and only existing roads/streets may be used. Work sites shall be clearly demarcated and road signs erected were needed. The general public should not have unauthorised/uncontrolled access to the project location during this phase.

Vehicle access will be limited to one or two entrances to facilitate control. Access must be of a high standard to prevent unauthorised access from entering the site.

The entrance will be manned during the operation hours; and access routes will be closed to prevent unauthorised entry. A notice board, in

two or three languages, must be erected at the entrance and must state entrance requirements and operating hours of the site, the operator/responsible person and emergency telephone numbers. Suitable signs must also be erected on the approach roads and on-site, to direct drivers and to control speed.

Road access to the working face of the township development must be maintained at all times in a manner suitable to accommodate vehicles normally expected to use the facility. Roads must be regularly graded and wetted to control dust, where necessary.

Furthermore, on-going controls, such as fencing and policing, must be implemented.

#### 3.10.1.2 Fire and safety management

All electrical installations, wiring and systems at the project location, must be approved by a qualified electrician who will issue a Certificate of Compliance.

Proper handling, storage, use and disposal of any hazardous waste (e.g. hydrocarbons, paint, batteries, radioactive waste e.t.c) should be conducted. Hydrocarbons are volatile under certain conditions and their vapours in specific concentrations are flammable. If precautions are not taken to prevent their ignition, fire and subsequent safety risks may arise.

No uncontrolled fire, whether for cooking or any other purpose, is to be made at the project location during both the construction and operation phases. Mavinga Trading Enterprises should provide smoking areas for the workers equipped with ash trays to avoid veld fires. The Contractor shall take all reasonable measures and active steps to avoid increasing the risk of fire through activities on site and prevent the accidental occurrence or spread of fire; and shall ensure that there is sufficient fire-fighting equipment on site at all times. This equipment shall include fire extinguishers. The Contractor should be prepared for such events.

#### 3.10.1.3 Staff management

The Contractor must ensure that their employees have suitable personal protective equipment and properly trained in fire fighting and first aid. Training records must be kept for future references.

#### 3.10.1.4 Waste management

Waste will be generated in the form of rubble, cement bags, pipe and electrical wire cuttings. Contaminated soil due to oil leakages, lubricants and grease from the contruction equipment and machinery may also be generated during the construction phase.

The oil leakages, lubricants and grease must be addressed. Contaminated soil must be removed and disposed off at the hazardous waste cell at the nearest hazardous waste landfill or bioremidiated and then disposed into the environment. The contractor must provide containers on-site, to store any hazardous waste produced. Regular inspection and housekeeping procedure monitoring should be maintained by the contractor.

Waste in the form of solid waste from households, businesses and institutions will also be generated during the operational phase. Waste will be removed and disposed off at the nearest Landfill by Mavinga Trading Enterprises's Waste Removal Contractors e.g. Rent-a-Drum, Kleen Tek etc.

The Mavinga Trading Enterprises will have waste skips around the Stone Quarry and Crusher premises for different kinds of waste to ensure proper waste management, and possible recycling.

#### 3.10.1.5 Cement and concrete batching

Concrete mixing directly on the ground shall not be allowed and shall take place on an impermeable surface. All run-off from batching areas shall be strictly controlled, and cement contaminated water shall be collected, stored and disposed of at a suitable waste disposal facility.

#### 3.10.1.6 Hydrocarbons management

If any spillage occurs, contaminated soil shall be collected in a holding tray or drum and which will then disposed at a **hazardous waste disposal site**. Any spillage of more than 200 litres must be reported to the Ministry of Mines and Energy as per the Petroleum Products Act.

The Contractor shall take all reasonable measures to prevent surface or groundwater pollution from the release of oils and fuels.

#### 3.10.1.7 Information board

The Contractor will be responsible for erecting information boards on site. The number and locations of these boards shall be agreed upon by the ECO officer.

The contents of the information board shall be provided by the Technical Manager and will essentially be to advise the public of the construction activity and the prohibition on entering certain areas. The information board shall also provide the contact number of the ECO, to ensure that the public can access relevant information and lodge any complaints during the construction phase of the township development.

#### 3.10.1.8 Flood management

The Stone Quarry and Crusher will be designed in such a way that surface water run-off is well developed. Storm water management of the township development should be a key aspect of flood management at the Stone Quarry and Crusher. All culverts should be kept clean to allow storm water to flow freely.

#### 3.10.1.9 Progressive Rehabilitation

Rehabilitation must commence as soon as possible on areas where construction has taken place or no further development is to take place, i.e. on completed excavations, soil/rock cutting hips, slopes etc.

3.10.2 Management of environmental aspects during all phases of the project

# **Groundwater**

Maintenance phase	
Description	Possible Groundwater quality could be impacted through leachate of oil leakages, diesel, lubricants and grease from the heavy-duty equipment and machinery utilised during construction phase. Care must be taken to avoid contamination of soil and groundwater. Drip trays must be used when removing oil from machinery.
	Run-off from overflowing onsite sewage systems might transport the effluent to areas where geological structures are present. Inflow into these structures would cause a pollution thread.
	There is a slight potential health impact on groundwater users in the area. Potential impact on the natural environment from the polluted groundwater also exits. In general, impact on groundwater due to the maintenance services is considered to be minimal through proper management practices.
Proposed Mitigation Measures	Prevent spillages of any chemical or fuel. Use drip trays when doing maintenance on machinery. Maintenance should be done on dedicated areas with linings or concrete floor. No maintenance of machinery may be done at the project location. Implementation of sound and proper management practices.
Proposed Monitoring	Regular visual inspection.
Responsible Party	Mavinga Trading Enterprises/ Contractors

Operational phase		
Description	Spillages and/or leakages of various possible contaminants might occur due to failure of reticulation pipelines or storage tanks at the Stone Quarry and Crusher. Contaminated soil, hydrocarbons or liquid waste might pose a risk to both surface and groundwater.	
	Potential impact on the natural environment from possible polluted groundwater also exits. The area is subjected to structures, which might act as preferential pathways for any contaminants.	
Proposed Mitigation Measures	The risk can be lowered further through the use of suitable and adequate SANS approved piping material; and installation should be done by certified installers/technicians. All surface spillages and leakages must be cleaned up immediately. All operational surfaces must be concrete to avoid soil/groundwater contamination. Proper containment structures should be constructed to avoid any possible leakages. The presence of an emergency response plan and suitable equipment is advised, so as to react to any spillage or leakages properly and efficiently. The boiler must well maintained and operation as per the manufacturer's guidelines to ensure optimal efficiency and avoid unnecessary spillages. The oil to be used must be blended with biodiesel as much as possible to reduce the impacts.	
Proposed Monitoring	Groundwater monitoring sampling for pollution.	
Responsible Party	Mavinga Trading Enterprises	

# **Surface Water**

Maintenance phase		
Description	Contamination of surface water might occur through oil leakages, diesel, lubricants and grease from the heavy-duty equipment and machinery during the maintenance phase.	
	Surface runoff emanating from overflowing and/or leakages from chemicals, industrial waste and sewage storage and reticulation pipeline systems might reach surface water bodies.	
	Potential health impact on surface water users and on the natural environment associated with the nearby streams and rivers. Surface runoff from the site is expected in a westerly direction.	
Proposed Mitigation Measures	Machinery should not be serviced on site to avoid spills. All spills should be cleaned up as soon as possible. Hydrocarbon/chemical contaminated soil; clothing or equipments should not be washed within 25m of any surface water.	
Proposed Monitoring	Regular visual inspection. Surface water quality monitoring in Mavinga Trading Enterprises cases of evident pollution.	
Responsible Party	Mavinga Trading Enterprises/Contractors	

Operational phase	
Description	Spillages and/or leakages of various possible contaminants might occur due to failure of reticulation pipelines or storage tanks. Contaminated soil or waste might pose a risk to surface water. All spills should be cleaned up as soon as possible. An emergency plan should be in place on how to deal with spillages and leakages during this phase.
	Potential health problems caused by viruses, bacteria and parasites found in the effluent or waste would be the main concern from this pathway. Potential health impact on surface water users and on the natural environment associated with the river channels in the area do exist. This may result in socio-economic impacts on surface water users.
Proposed Mitigation Measures	Drip trays and/or plastic sheeting should be used to contain any leaks emanating from the heavy-duty machinery and fleet.
	All spills should be cleaned up as soon as possible. The presence of an emergency response plan and suitable equipment is advised, so as to react to any spillage or leakages properly and efficiently.
Proposed Monitoring	Regular visual inspection.
Responsible Party	Mavinga Trading Enterprises

# Air Quality

Maintenance phase	
Description	Dust will be generated during the maintenance phase, and problems thereof are expected to be site specific. Dust is expected to be worse during the winter months when strong winds occur. Release of various particulates from the site during the construction phase and exhaust fumes from vehicles and machinery related to the construction of bulk services are also expected to take place. Dust is regarded as a nuisance as it reduces visibility, affects the human health and retards plant growth.
Proposed Mitigation Measures	It is recommended that regular dust suppression be included in the construction activities, when dust becomes an issue. No unnecessary revving of engines or operation of vehicles is allowed. In general, the proposed processing plant is envisaged to have minimal impacts on the surrounding air quality.
Proposed Monitoring	Regular visual inspection.
Responsible Party	Mavinga Trading Enterprises /Contractors

Operational phase		
Description	Vehicles that will be accessing the stone quarry and crusher will contribute to the release of hydrocarbon vapours, carbon monoxide and sulphur oxides into the air. Possible release of sewer odour, due to sewer system failure or maintenance might also occur. Industrial waste is also expected to have minimal impacts on the air quality. All maintenance of bulk services of the processing plant procedures have to be designed to enable environmental protection. The boilers must be designed to avoid emissions as much as possible.	
Proposed Mitigation Measures	Vehicle idling time shall be minimised by putting up educative signs. Dust collection systems must be installed when dust/particulates becomes an issue.	
Proposed Monitoring	Regular visual inspection.	
Responsible Body	Mavinga Trading Enterprises	

# **Health and Safety**

Maintenance phase	
Description	Safety issues could arise from the earthmoving equipment and tools that will be used on site during the construction phase. This increases the possibility of injuries and the contractor must ensure that all staff members are made aware of the potential risks of injuries on site. The presence of equipment lying around on site may also encourage criminal activities (theft).
	No open flames, smoking or any potential sources of ignition should be allowed at the project location. Signs such as 'NO SMOKING' must be prominently displayed in parts where inflammable materials are stored on the premises.
Proposed Mitigation Measures	Equipment and machinery operators should be equipped with ear protection equipment. Operations should be strictly between 06H00 to 19H00. First aid and safety awareness training for contractors.
	Ensure the general safety and security at all times by providing day and night security guards and adequate lighting within and around the premises. The staff must be properly trained on safety and health issues of the project. Workers should be fully equipped with personal protective equipment gear. Mavinga Trading Enterprises should provide smoking areas for workers that are equipped with ash trays to avoid veld fires on neighbouring properties.
Proposed Monitoring	Safety procedures evaluation. Health and safety incident monitoring.
Responsible Party	Mavinga Trading Enterprises /Contractors

Operational phase	
Description	A number of health and safety threats exist during operational activities of the asparagus processing plant. Individuals in the community can suffer from noise during maintenance of the plant. Accidents on roads as a result of increased traffic and deteriorated.
	The contractors are advised to ensure that proper personal protective gear and first aid kits are available, at all times. Workers should also be properly trained in first aid and safety awareness.
Proposed Mitigation Measures	Operators and maintenance contactors must be properly trained on safety and health issues. Workers should be fully equipped with personal protective equipment gear. Mavinga Trading Enterprises should provide smoking areas for workers that are equipped with ash trays to avoid veld fires.
Proposed Monitoring	Regular inspection and incident monitoring report evaluation.
Responsible Body	Mavinga Trading Enterprises

# Noise Impact

Maintenance phase	
Description	An increase of ambient noise levels at the plant is expected due to the maintenance activities. Noise pollution due to heavy-duty equipment and machinery will be generated.
	It is not expected that the noise generated during construction will impact any third parties at start.
Proposed Mitigation Measures	Sensitive construction vehicle drivers and machinery operators to switch off engines of vehicles or machinery not being used. Ensure engines of machinery are fitted with mufflers. Equipment and machinery operators should be equipped with ear protection equipment. Operations should be strictly between 06H00 to 19H00.
Proposed Monitoring	Strict operational times. Regular inspection.
Responsible Party	Mavinga Trading Enterprises /Contractors

Operational phase		
Description	Noise pollution already exists around the site in the form of noise generated from vehicles frequenting the existing Independence Street. Noise pollution due to this projecting the operational phase is expected to be mainly from generators or pumps, road maintenance machinery during maintenance.	
Proposed Mitigation Measures	Ensure that generator engines are fitted with mufflers. Operators working in close proximity to the generators should be equipped with ear protection equipment, when noise becomes an issue. Observation of on-site noise levels by the Manager or Supervisor of Maintenance Department.	
Proposed Monitoring	Observation of on-site noise levels.	
Responsible Body	Mavinga Trading Enterprises	

# **Waste Generation**

Maintenance phase	
Description	This can be in a form of rubble, cement bags, pipe and electrical wire cuttings. Contaminated soil due to oil leakages, lubricants and grease from the contruction equipment and machinery may also be generated during the construction phase.
Proposed Mitigation Measures	The oil leakages, lubricants and grease must be addressed. Contaminated soil must be removed and disposed off at the nearest hazardous waste landfill. The contractor must provide containers on-site, to store any hazardous waste produced during this period.
	Ensure that no excavated soil, refuse or building rubble generated on site are not placed, dumped or deposited on adjacent/surrounding properties or land. All general waste must be disposed at the nearest registered landfill.
Proposed Monitoring	Regular inspection and housekeeping procedure monitoring. Observation of site appearance by the manager.
Responsible Party	Mavinga Trading Enterprises /Contractors

Operational phase	
Description	Waste in the form of contaminated soil, rubble, industrial waste and domestic waste. Littering along access roads may also be produced during the operational phase.
Proposed Mitigation Measures	Waste must be removed and disposed off at the nearest landfill by Mavinga Trading Enterprises Waste Removal Contractors e.g. Rent-a-Drum, Kleen Tek etc. Harzadous waste should be disposed at any nearest hazardous landfill.
Proposed Monitoring	Regular visual inspection.
Responsible Body	Mavinga Trading Enterprises

# **Traffic**

Maintenance phase	
Description	The maintenance activities of the stone quarry and crusher in Omatemba is expected to have a minor impact on the movement of traffic along Independence Street. No diversion of traffic or closure of roads is expected.
	Speed limit warning signs must be erected within the farms to minimise accidents. Heavy-duty vehicles and machinery must be tagged with reflective signs or tapes to maximise visibility and avoid accidents.
Proposed Mitigation Measures	It is recommended that if the need arises for traffic diversion or road closure, project managers should liaise with Ruacana Town Council. Speed limit and site warning signs must be erected to minimise accidents. Construction vehicles must be tagged with reflective signs or tapes to maximise visibility of the vehicles and avoid accidents.
Proposed Monitoring	Observations of the traffic flow on Independence Street.
Responsible Party	Mavinga Trading Enterprises /Contractors

Operational phase	
Description	Traffic around the Asparagus processing plant should be monitored, to avoid traffic congestion in the area. Speed limits and road signs as set out by Mavinga Trading Enterprises Safety Department should be adhered to in order to minimise accidents.
Proposed Mitigation Measures	Regular traffic monitoring in the surrounding areas. Mavinga Trading Enterprises is expected to enforce traffic regulations within its premises. Random alcohol testing of drivers (including contractors) must be performed by Mavinga Trading Enterprises during the operational phase to monitor and avoid driving under the influence of alcohol, at the same time avoiding accidents.
Proposed Monitoring	Observations of the traffic flow around the Mavinga Trading Enterprises. Proper safety awareness of all workers and contractors accessing the site.
Responsible Body	Mavinga Trading Enterprises

# **Ecological impacts**

Maintenance phase	
Description	The proposed asparagus processing plant in Omatemba is on an already partially disturbed communal area. The, impacts on fauna and flora are expected to be minimal.
Proposed Mitigation Measures	Disturbance of areas outside the designated working zone is not allowed.
Proposed Monitoring	Regular site inspection by the Site Manager and the ECO officer.
Responsible Party	Mavinga Trading Enterprises /Contractors

Operational phase	
Description	No impacts are expected as the proposed asparagus processing plant project in the operational phase. Vegetation in the premises should not be disturbed or removed during the operational phase.
Proposed Mitigation Measures	Minimise the area of disturbance by restricting movement to the designated working areas during the operational phase.
Proposed Monitoring	Regular site inspection by the Site Manager or Supervisor, or SHE officer.
Responsible Body	Mavinga Trading Enterprises

# **Erosion and sedimentation**

Maintenance phase	
Description	Vegetation clearance and creation of impermeable surfaces could result in erosion in areas across the processing plant. The clearance of vegetation will further reduce the capacity of the land surface to slow down the flow of surface water, thus decreasing infiltration, and increasing both the quantity and velocity of surface water runoff.
	The proposed development will increase the amount of impermeable surfaces and therefore decrease the amount of groundwater infiltration. As a result, the amount of storm water during rainfall events could increase.
Proposed Mitigation Measures	Implementation of proper storm water management measures should be conducted as to prevent negative impact on the water courses in the area.
Proposed Monitoring	Regular visual site inspection.
Responsible Party	Mavinga Trading Enterprises /Contractors

# Failure of reticulation pipelines

Operational phase	
Description	Potential release of sewage, storm-water, water, into the environment due to pipeline/system failure. As a result, the spillage could be released into the environment and could potentially be a health hazard to surface and groundwater.
Proposed Mitigation Measures	Proper reticulation pipelines and drainage systems should be installed. Regular bulk services infrastructure and system inspection should be conducted.
Proposed Monitoring	Regular visual site inspection.
Responsible Body	Mavinga Trading Enterprises

# **Nuisance Pollution**

Maintenance phase	
Description	Aesthetics and inconvenience caused to persons using the surrounding streets. The construction activities would be visible from Independence Street.
Proposed Mitigation Measures	The Technical Manager or Supervisor should maintain tidiness on site at all times. Take cognition when parking vehicles and placing equipment.
Proposed Monitoring	Regular visual inspection.
Responsible Party	Mavinga Trading Enterprises /Contractors

#### 4. CONCLUSIONS

If the above-mentioned management recommendations are properly implemented, it is anticipated that most of the adverse impacts on the environment can be mitigated. An appointed environmental officer/consultant will need to monitor or audit the site throughout construction and operation phase to ensure that the EMP is fully implemented and complied with. The EMP caters for all project phases, but will need to be reviewed during all phases of project, especially when revisions are made to the project development plans.

The Environmental Management Plan should be used as an on-site tool during all phases of the proposed project. Parties responsible for contravention of the EMP should be held responsible for any rehabilitation that may need to be undertaken.

Clearance certificates issued on EIA/EMPs are only valid for 3 years and will need to be reviewed and submitted to the Department of Environmental Affairs again for approval.

#### **Matrix Consulting Services**

C. Ailonga (MSc Environmental Science, PGD Urban Planning, WITS) Environmental Specialist
February 2024